

# Long Lasting in-situ forming implant loaded with raloxifene HCl: An injectable delivery system for treatment of bone injuries

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## Abstract

Bone injury is very serious in elder people or osteoporotic patients. In-situ forming implants (IFI) for bone rebuilding are usually poly-lactic-co-glycolic acid (PLGA)-based, which have a burst release effect. This study aimed to prepare novel liquid lipid-based PLGA-IFI loaded with raloxifene hydrochloride for prolonged non-surgical treatment of bone injuries by applying solvent-induced phase inversion *vgejpkswg0" Ncdtcuqn I "cpf" Ockukpg I "ygtg"cffgf"vq"vjj"ugngevgf"KHK" hqt o kp i "nqpi" lasting lipid-based IFI (LLL-IFI). The formulations were characterized by analysing their in-vitro drug release, solidification time, injectability, rheological properties, and DSC in addition to their morphological properties. Results revealed that the LLL-IFI composed of 10% w/v PLGA with a lactide to glycolide ratio of 75:25 with *guvgt"vgt o kpcl"cpf"32 ' "Ockukpg I "rquuguugf"v j g" o quv"uwuvckpgf"ftwi "tgngcug"cpf" lowest burst effect, as well as delayed pore formation compared to its counterpart "ncemkp i "Ockukpg I 0"V j g"ugngevgf"NNN/KHK"cpf"RN I C/KHK" hqt o wncvkqpu" ygtg"vguvgf" for their capability to enhance bone regeneration in bone injuries induced in rats. Both formulations succeeded in healing the bones completely with the superiority of LLL-IFI in the formation of well-organized bone structures lacking fibrous tissues. The results suggest that LLL-IFI and PLGA-IFI are innovative approaches for treating critical and non-critical sized bone injuries.**

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